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Despite increasing consumer demand and an imminent production surge in breadfruit, a number of barriers must be overcome in order to increase the market availability, distribution, and commercial competitiveness of breadfruit. Many growers have limited understanding of when a fruit is ready to harvest and how to best harvest and handle the fruit to ensure a high quality product is delivered to market. As with any perishable crop-producers must learn proper handling of breadfruit to optimize its value to consumers, and therefore its commercial value. Similarly, chefs and consumers also need essential information on handling and preparation of breadfruit. This comprehensive 36-page guide will help growers ensure that the existing and future breadfruit crop will be used on farm, in the marketplace, or in the consumer's kitchen. This second edition adds kitchen handling tips, nutritional information, and descriptions for three important breadfruit varieties. In Children and Methods, Garroway and Martens bring together a collection of interdisciplinary essays addressing the topic of children in the Hebrew Bible, New Testament, and ancient world to explore the new field of Childist Criticism. This book offers a comprehensive review on biomass resources, examples of biorefineries and corresponding products. The first part of this book covers topics such as different biorefinery resources from agriculture, wood processing residues and transport logistics of plant biomass. In the second part, expert contributors present biorefinery concepts of different biomass feedstocks, including vegetable-oils, sugarcane, starch, lignocellulose and microalgae. Readers will find here a summary of the syngas utilization and the bio-oil characterization and potential use as an alternative renewable fuel and source for chemical feedstocks. Particular attention is also given to the anaerobic digestion-based and Organosolv biorefineries. The last part of the book examines relevant products and components such as alcohols, hydrocarbons, bioplastics and lignin, and offers a sustainability evaluation of biorefineries. The second edition of this modern classic encompasses the latest research, which sees bainitic alloys at the forefront of a new wave of "designed" steels. Contents include: Nomenclature; Introduction; Bainitic Ferrite; Carbide Precipitation; Tempering of Bainite; Thermodynamics; Kinetics; Upper

and Lower Bainite; Stress and Strain Effects; Reverse Transformation from Bainite to Austenite; Acicular Ferrite; Other Morphologies of Bainite; Mechanical Properties; Modern Bainitic Alloys; Other Aspects; The Transformation of Steel. Introductions to industrial robots. Hydraulic systems. Pneumatic systems. Electric motors and mechanical drives. Digital logic. Flip-flops. Operational amplifiers, DAC's, and ADC's. Memories and microprocessors. Servo systems. Robot interfacing. Automated manufacturing - The Second industrial revolution. From fabrication to testing and modeling this monograph covers all aspects on the materials class of magneto active polymers. The focus is on computational modeling of manufacturing processes and material parameters. As other smart materials, these elastomers have the ability to change electrical and mechanical properties upon application of magnetic fields. This allows for novel applications ranging from biomedical engineering to mechatronics. The collection of papers in this book comprises the proceedings of the 23rd CIRP Design Conference held between March 11th and March 13th 2013 at the Ruhr-Universität Bochum in Germany. The event was organized in cooperation with the German Academic Society for Product Development – WiGeP. The focus of the conference was on »Smart Product Engineering«, covering two major aspects of modern product creation: the development of intelligent (“smart”) products as well as the new (“smart”) approach of engineering, explicitly taking into account consistent systems integration. Throughout the 97 papers contained in these proceedings, a range of topics are covered, amongst them the different facets and aspects of what makes a product or an engineering solution “smart”. In addition, the conference papers investigate new ways of engineering for production planning and collaboration towards Smart Product Engineering. The publications provide a solid insight into the pressing issues of modern digital product creation facing increasing challenges in a rapidly changing industrial environment. They also give implicit advice how a “smart” product or engineering solution (processes, methods and tools) needs to be designed and implemented in order to become successful. This book includes full coverage of the content of professional studies modules and goes beyond to support trainees on placements and in their learning on the course. These lecture notes from the 1985 AMS Short Course examine a variety of topics from the contemporary theory of actuarial mathematics. Recent clarification in the concepts of probability and statistics has laid a much richer foundation for this theory. Other factors that have shaped the theory include the continuing advances in computer science, the flourishing mathematical theory of risk, developments in stochastic processes, and recent growth in the theory of finance. In turn, actuarial concepts have been applied to other areas such as biostatistics, demography, economic, and reliability engineering. Emergencies and disaster situations are harsh testing grounds for the logistical and organisational capacity of affected countries, and this is especially true in the health sector. The acquisition, storage, mobilisation and distribution of drugs and pharmaceutical supplies to the victims of a disaster require efficient handling and use of resources. This publication provides guidelines for authorities and organisations for the management of planning for disasters, and underlines the fact that each step in the supply chain should be seen as a critical and interrelated link. The techniques and procedures proposed are multi-sectoral in nature and can be used in any type of emergency operation. The State of Food Insecurity in the World 2009 presents the latest statistics on global undernourishment and concludes that structural problems of underinvestment have impeded progress toward the World Food Summit goal and the first Millennium Development Goal hunger reduction target. This disappointing state of affairs has been exacerbated by first the food crisis and now the global economic crisis that, together, have increased the number of

undernourished people in the world to more than one billion for the first time since 1970. This crisis is different from the crisis developing countries have experienced in the past, because it is affecting the entire world simultaneously and because developing countries today are more integrated into the global economy than in the past. In the context of the enormous financial pressures faced by governments, the twin-track approach remains an effective way to address growing levels of hunger in the world. Investments in the agriculture sector, especially for public goods, will be critical if hunger is to be eradicated. Also published in Chinese, English, French, Russian and Spanish. This work has been selected by scholars as being culturally important and is part of the knowledge base of civilization as we know it. This work is in the public domain in the United States of America, and possibly other nations. Within the United States, you may freely copy and distribute this work, as no entity (individual or corporate) has a copyright on the body of the work. Scholars believe, and we concur, that this work is important enough to be preserved, reproduced, and made generally available to the public. To ensure a quality reading experience, this work has been proofread and republished using a format that seamlessly blends the original graphical elements with text in an easy-to-read typeface. We appreciate your support of the preservation process, and thank you for being an important part of keeping this knowledge alive and relevant. Third edition of this popular comprehensive introduction to all key study areas within Applied Social Care and Social Care Practice, including theoretical approaches, practice issues, social care and specific population groups. New to this edition: International perspectives on social care practice, drawing on experience in Ireland, Europe and North America An update on the social care professional development project New chapters on therapeutic approaches to social care practice, child protection, health promotion and working with juvenile offenders. Provides a historical outline of social care in Ireland, with reference to key institutions, legislation and regulations. Identifies theoretical bases of social care practice in psychology, sociology and social policy, and how these have evolved and developed through the interplay of theory-building, evidence-gathering, policy development and polemical debate. Examines the fundamental role of 'self' in social care practice and concepts, practices of equality and anti-oppressive practice. Focuses on key practice issues, including student placement, workplace supervision, multidisciplinary teamworking and responding to challenging behaviour. Examines social care practice with particular social and demographic groups - young people, older people, the homeless, those with disabilities, the Travelling community and new immigrant communities - and identifies the required skills and approaches associated with this work. Endorsed by the Irish Association of Social Care Educators (IASCE ) and by Social Care Ireland (SCI). Suitable For: Students of Social Care/Applied Social Studies at degree and honours degree level Porting heads is an art and science. It takes a craftsman's touch to shape the surfaces of the head for the optimal flow characteristics and the best performance. Porting demands the right tools, skills, and application of knowledge. Few other engine builders have the same level of knowledge and skill porting engine heads as David Vizard. All the aspects of porting stock as well as aftermarket heads in aluminum and cast-iron constructions are covered. Vizard goes into great depth and detail on porting aftermarket heads. Starting with the basic techniques up to more advanced techniques, you are shown how to port iron and aluminum heads as well as benefits of hand and CNC porting. You are also shown how to build a high-quality flow bench at home so you can test your work and obtain professional results. Vizard shows how to optimize flow paths through the heads, past the valves, and into the combustion chamber. The book covers blending the bowls, a basic porting procedure, and also covers pocket porting, porting the

intake runners, and many advanced procedures. These advanced procedures include unshrouding valves, porting a shortside turn from the floor of the port down toward the valve seat, and developing the ideal port area and angle. All of these changes combine to produce optimal flow velocity through the engine for maximum power.

*Never Far Away* is a short story and resource for the parent who has a child that doesn't like to separate from them when time for school or work. It has illustrative pictures and content for the parent and child to interact before they go about their day.

*Impact and Explosion: Structural Analysis and Design* presents a comprehensive study of the structural dynamics of impact and explosion by providing a survey of types of aircraft, missiles, bombs, and detonators. Impact dynamics, including empirical models developed for different materials, water surfaces, and soil/rock mediums, is discussed. Other topics include load time history; explosion dynamics related to material damage capabilities; dynamic finite elements with provisions for impact and explosions; a discussion of solution procedures, acceleration, and convergence criteria; methods for designing structures resistant to impact and explosions; and how damage results due to impact or explosions. Case histories, comparative studies, numerous examples, appendices, and extensive references reinforce information presented in this important book for engineers and researchers working in government and private industry laboratories concerned with blast or impact loading effects on structures. Small firms that deal with impact loading (e.g., automobile collisions) will also find this book valuable.

Accounting is one of the most in-demand careers today, with more new jobs opening up every day. The opportunities available to accountants, auditors and similar professionals in the field are expected to continue expanding as international business increases and more government regulations take effect. Accounting is rated among the top five careers by such publications as *Forbes* and *CNN/Money*, with new graduates earning an average of \$55,000 in their first year on the job. Accountants work with businesses, governments and other organizations to analyze and manage their finances. Accountants use spreadsheets and other computer applications to record, communicate and interpret financial results. They track transactions, recommend cost-cutting measures, and ensure that taxes are paid promptly and correctly. Accountants also help individuals and families file their taxes and manage their personal finances. Opportunities for accountants can be found in cities of all sizes across the country. Some accountants are employed directly by businesses, government agencies, not-for-profits, colleges and similar organizations. Others work for public accounting firms that are retained by organizations to provide financial services. Accountants may also be self-employed, such as those who specialize in providing tax services for families. A four-year degree from an accredited college or university is typically the minimum requirement to land your first job as an accountant. A graduate degree can be helpful, particularly for management positions or highly technical financial analysis work. Many accountants obtain professional licenses, most notable the Certified Public Accountant (CPA). State licensing requirements vary, but CPAs generally must obtain additional college credit hours, have experience working in the field, and pass a rigorous examination. Employment experts predict that the number of accounting and auditing jobs will grow by over 15 percent within the coming decade, as economic expansion drives the need for financial expertise. Accountants and auditors are paid on average \$65,000 a year, a significant increase from just \$60,000 only a few years ago, and earnings are expected to continue to track upward.

In this book David Augsburger discusses the dynamics of pastoral care and counseling across cultural lines. Augsburger combines theology with global perspective and cultural sensitivity to posit an inclusive understanding of pastoral care. This book will be of great interest to pastoral

counselors in both academic and practical contexts. A systematic treatment of the major issues involved in designing a real time system, this textbook includes coverage of task allocation, synchronization, fault-tolerance and reliability. Even with today's mobile technology, most work is still undertaken in a physical workplace. Today's workplaces need to be healthy environments that minimize the risks of illnesses or injuries to occupants to compete in the marketplace. This necessitates the application of good ergonomics design principles to the creation of effective workplaces, and this is the focus of this book. This book will:

- Focus on ergonomic design for better health and ergonomic design for better productivity
- Presents environments that support new ways of working and alternative workplace strategies, as well as the impacts of new technologies
- Covers the role of ergonomics design in creating sustainable workplaces
- Includes ergonomics design for a wide variety of workplaces, from offices to hospitals, to hotels to vehicles, etc...
- Shows the design principles on how to design and create a healthy and productive workplace

The market lacks an ergonomics design book that covers the topics that this book will cover. This book summarizes design principles for practitioners, and applies them to the variety of workplace settings described in the book. No other book currently on the market does that. The outcome of a three-year process of consultation by a distinguished panel chaired by Jacques Delors, this reports considers the requirements for an education for the twenty-first century capable of tapping and nurturing the rich potential for learning inherent in every individual. Education is viewed firstly in its social setting - in the light of the challenges of global interdependence, enhanced democratic participation and sustainable development. The report goes on to define the four pillars of learning to live together - and to review the task of formal and nonformal education in the context of the tasks of formal and nonformal education in the context of the learning society. A series of pointers and recommendations complete a document that is establishing itself as required reading for anyone with a professional or informed interest in educational matters. Published also in Arabic, Chinese, English, French and Spanish

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